

# Uddeholm Vanadis® 4 Extra SuperClean

## Flachstahl

| Breite<br>mm | Dicke mm |    |    |    |    |    |    |    |    |    |    |      |    |      |    |    |     |     |     |     | Breite<br>mm |     |     |
|--------------|----------|----|----|----|----|----|----|----|----|----|----|------|----|------|----|----|-----|-----|-----|-----|--------------|-----|-----|
|              | 12       | 15 | 18 | 22 | 28 | 35 | 38 | 41 | 43 | 50 | 54 | 63,5 | 67 | 76,2 | 80 | 90 | 100 | 102 | 127 | 153 |              | 160 | 200 |
| 45           |          |    |    |    | □  |    |    |    |    |    |    |      |    |      |    |    |     |     |     |     |              |     | 45  |
| 57           |          |    | □  |    | □  | □  |    | □  |    |    |    |      |    |      |    |    |     |     |     |     |              |     | 57  |
| 69           |          |    |    |    |    | □  |    |    |    |    |    |      |    |      |    |    |     |     |     |     |              |     | 69  |
| 86           |          |    |    | □  | □  |    |    |    | □  |    | □  |      | □  |      |    |    |     |     |     |     |              |     | 86  |
| 108          | □        | □  | □  | □  | □  | □  |    |    | □  |    | □  |      |    |      |    |    |     |     |     |     |              |     | 108 |
| 153          |          |    |    |    |    |    |    |    |    |    |    | ■    |    | ■    |    |    |     |     | ■   |     | ■            |     | 153 |
| 158          |          |    |    |    |    |    |    | □  |    |    |    |      |    |      |    |    |     |     |     |     |              |     | 158 |
| 166          |          |    |    |    | □  | □  |    |    | □  |    | □  |      |    |      |    |    |     |     |     |     |              |     | 166 |
| 203          |          |    |    |    |    |    |    |    |    |    |    | ■    |    | ■    |    |    |     |     | ■   |     | ■            |     | 203 |
| 210          |          |    |    |    | □  | □  |    |    | □  |    | □  |      |    |      |    |    |     |     |     |     |              |     | 210 |
| 250          |          |    |    |    |    |    |    |    |    |    |    |      |    |      | ■  |    |     |     |     |     |              | ■   | 250 |
| 254          |          |    |    |    |    |    |    |    |    |    |    | ■    |    | ■    |    |    |     |     | ■   |     | ■            |     | 254 |
| 260          |          |    |    |    | □  | □  |    |    | □  |    | □  |      |    |      |    |    |     |     |     |     |              |     | 260 |
| 375          |          |    |    |    |    |    | ■  |    |    | ■  |    | ■    |    | ■    |    | ■  |     |     | ■   |     |              |     | 375 |
| 400          |          |    |    |    |    |    |    |    |    |    |    |      |    |      |    |    |     |     |     |     |              |     | 400 |
| 470          |          |    |    |    |    |    |    |    |    |    |    |      |    |      |    |    |     |     | ■   |     | ■            |     | 470 |
| 550          |          |    |    |    |    |    |    |    |    | ■  |    |      |    |      |    |    |     | ■   |     |     |              |     | 550 |

□ = unbearbeiteter Stahl ■ = bearbeiteter Stahl

## Rundstahl

| Durchmesser mm | 4,3  | 5,3 | 6,3 | 7,3 | 8,3  | 10,3 | 11,3 | 13,3 | 15  |     |     |     |      |      |     |      |     |     |   |   |   |   |   |   |
|----------------|------|-----|-----|-----|------|------|------|------|-----|-----|-----|-----|------|------|-----|------|-----|-----|---|---|---|---|---|---|
|                | ⊙    | ⊙   | ⊙   | ⊙   | ⊙    | ⊙    | ⊙    | ⊙    | ⊙   |     |     |     |      |      |     |      |     |     |   |   |   |   |   |   |
|                | 12,7 | 16  | 18  | 20  | 23,5 | 25,4 | 28   | 32   | 35  | 38  | 40  | 46  | 50,8 | 57,2 | 60  | 63,5 | 65  | 70  |   |   |   |   |   |   |
|                | ●    | ●   | ●   | ●   | ●    | ●    | ●    | ●    | ●   | ●   | ●   | ●   | ●    | ●    | ●   | ●    | ●   | ●   | ● | ● | ● | ● | ● | ● |
|                | 76,2 | 80  | 85  | 90  | 95   | 102  | 110  | 115  | 120 | 127 | 130 | 140 | 153  | 160  | 180 | 190  | 203 | 225 |   |   |   |   |   |   |
|                | ●    | ●   | ●   | ●   | ●    | ●    | ●    | ●    | ●   | ●   | ●   | ●   | ●    | ●    | ●   | ●    | ●   | ●   | ● | ● | ● | ● | ● | ● |
|                | 230  | 250 | 280 | 300 | 330  | 407  | 450  | 500  |     |     |     |     |      |      |     |      |     |     |   |   |   |   |   |   |
|                | ●    | ●   | ●   | ●   | ●    | ●    | ●    | ●    |     |     |     |     |      |      |     |      |     |     |   |   |   |   |   |   |

⊙ = kaltzogener Rundstahl geschliffen auf Toleranz h9

○ = unbearbeiteter Stahl ● = bearbeiteter Stahl

## Vierkantstahl

| Kantenlänge mm | 28 | 57 | 86 | 100 | 153 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|----------------|----|----|----|-----|-----|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
|                | □  | □  | □  | ■   | ■   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

□ = unbearbeiteter Stahl ■ = bearbeiteter Stahl

## Bleche

| Breite<br>mm | Dicke mm |      |     |     |      |    |    |    |    |    |  | Breite<br>mm |  |  |  |  |  |  |  |  |  |  |         |
|--------------|----------|------|-----|-----|------|----|----|----|----|----|--|--------------|--|--|--|--|--|--|--|--|--|--|---------|
|              | 3,78     | 4,56 | 5,2 | 9,2 | 13,3 | 16 | 18 | 21 | 28 | 34 |  |              |  |  |  |  |  |  |  |  |  |  |         |
| 650-750      | □        | □    | □   | □   | □    | □  | □  | □  | □  | □  |  |              |  |  |  |  |  |  |  |  |  |  | 650-750 |

Breite (Produktionsabhängig)

□ = unbearbeiteter Stahl